



Dart Aerospace Ltd.
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D5494-041
Job Sheet 181799



Part No: D5494-041

Job Qty: 6 ea

DAS
21
9-89

Part Name: Front Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5494 REV.B IPP REV:A 18.04.04 NEW ISSUE DD VERF:JFS IPP REV:B 18/08/03 AS PER DWG REV.B
JFS VERF BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
100	Start up Operation	6 Ea		8/24/18	0.00	0.00	Start Up Small Fab-4			DAS 58
110	Small Fab	6 pcs		8/24/18	0.00	0.60	Small Fab-9			58
120	QC	6 pcs		8/24/18	0.00	0.00	QC5			58
130	SprayPaint	6 pcs		8/24/18	0.00	1.20	Spray Paint			58
150	QC	6 pcs		8/24/18	0.00	0.00	QC14			58
160	Packaging	6 pcs		8/24/18	0.00	0.00	Packaging3-2			58
170	QC21-SA	6 Ea		8/24/18	0.00	0.00	QC21			58

Part Op 110 - ASSEMBLE AS ER DWG

Descriptions: 130 - Prime and paint as per dwg. ***MASK HOLES AS PER NOTE 8***

Primer 13876 Paint 5140325

DAS
21
9-89
JAN 1 5 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5494-1 GA134	Front Step Leg	10 Ea (2 ea)	100-Start up Operation	S10130S
D5494-3 GA134	Front Step Channel	10 Ea (2 ea)	100-Start up Operation	S10155S
MS20470AD4-5	Rivet, Universal Head	6 Ea (12 ea)	100-Start up Operation	S10682)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	D5494-1	12	2	0
	D5494-3	12	2	0
	MS20470AD4-5	72	2,165	0



Container No: S138297



Part: D5494-041

Job No: 181799

Serial No/Batch: S138297

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/19/18

:14 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					